

“ Utilization of TPI policy by HAL for their sub contractors”

1. Utilisation of Third Party Inspection (TPI) services by HAL for its sub-contractor, in respect of military aviation store, is a new area opened-up for private sector as per Policy Document jointly evolved by HAL and DGAQA in Feb 2018. It is with an objective to optimize HAL inspection resources, administer inspection function and to develop inspection eco system in private sector for military aviation store. It is a proactive approach adopted by the Government of India aiming that such inspection eco system will be matured along with the Indian Aviation sector under “Make in India” drive.
2. The policy was amended in 6th Sep 2019 and 6th Dec 2018 incorporating the provision for product specific / group of part Rate Contract with TPI, inclusion of DGAQA member in assessment team and associate for monitoring, overseeing the functions and final approval of inspector of approved TPIs.
3. Six TPI bodies are empanelled so far by HAL, as on 31 Mar 2020, for “GSE/GHE, TTGE (Tool, Tester & Ground Equipment) and non-critical aviation stores” after joint assessment by HAL and DGAQA.
4. HAL (LCA-Tejas Division) Bengaluru has placed the contract on following two TPI agencies for inspection services at their sub-contractor for non-critical machined components. DGAQA will oversee the performance of TPIs and approved their inspector to perform the inspection activities under defined scope of approval.

	TPI Body	Nos of Part Inspected by TPI (As on 13 Jan 2020)
1	M/s TRIGO Quality & Production Service, Pune	730
2	M/s IRCLASS Systems & Solution Pvt Ltd, Mumbai	862
	Total	1592

5. 96 Hours training was conducted for six inspectors (03each from TRIGO and IRCLASS). The training process was overseen by DGAQA and certificates were issued jointly by HAL and DGAQA.
 6. HAL Engine Division (BC) Bengaluru has placed the RFQ to TPIs on 11 Jan 2020 for around 1950 components. HAL Helicopter Division, Bengaluru is also in process of issuing the RFQ to the TPIs.
-

